Modbus / Modbus TCP Gateway

### Introduction

Modbus Serial/TCP series gateway can achieve the interconnection between Ethernet (Modbus TCP protocol) devices and serial (Modbus RTU/ASCII) devices. The Modbus Serial/TCP series gateway supports dual Ethernet ports, built-in switch. The serial side supports single/dual. Each port supports both RS485 and RS232.

### **Features and Benefits**

Operating mode:

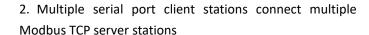
Modbus RTU/ASCII server mode: Modbus TCP clients communicate with Modbus RTU/ASCII servers through the gateway.

Modbus RTU/ASCII client mode: Modbus RTU/ASCII clients communicate with Modbus TCP servers through the gateway.

- Dual Ethernet interface: built-in switch, support cascade, can be used in a ring network, save field connection cables and switches.
- Ethernet 10/100M self-adaptive.
- Debugging function.
- Provide easy to use configuration software SST-MT-CFG.

## **Typical Use Case**

1. Multiple Modbus TCP Client stations connect multiple serial server stations



☐ GT200-MT-RS485

GT200-MT-RS232
GT200-MT-2RS485

☐ GT200-MT-2RS232 ☐ GT200-MT-2RS





3. The serial port server station connects the serial port server station through Ethernet





# **Technical Specifications**

Modbus Features	
Operation Mode	Modbus RTU Master, Modbus RTU Server, Modbus ASCII Master, & Modbus ASCII Server
Serial Standard	ALL RS485 or RS232
Baudrate	1200 bps to 230.4 kbps
Server mode	Support 8/6 Modbus TCP client communication simultaneously
Client mode	Support visiting 4 different IPs or Modbus TCP servers of different ports
Maximum Number of Commands	Can support 32 command request simultaneously
Electrical / Environmental	
DC Input Voltage	24VDC (9~30VDC), 110mA (24VDC)
Operating Temperature	-40°F~185°F(-40°C~85°C). Humidity: 5% ~ 95% (non-condensing)
Physical	
Dimensions (W x H x D)	1.0in*4.0 in*3.6in 25 mm*100 mm*90 mm
Mounting	DIN Rail
Ethernet Port	(1) 10/100 Base-T, RJ45 Connector
Serial Port	(1) 3-Pin Terminal Block
Power Interface	(1) 3-Pin Terminal Block

## **Dimensions**

Unit: mm (inch)

